

**siegmund®**

# Siegmund Workstation

The new revolutionary workbench



INDUSTRIE  
PREIS 2018

BEST OF

# SIEGMUND WORKSTATION

THE ALL-ROUNDER IN EVERY WORKSHOP



*Thanks to the intelligent concept of the Siegmund Workstation all your tools are always within reach at your workplace. This creates an overview and order and offers you enough space for your accessories.*

## THE ESSENTIAL COMPONENT OF EVERY WORKBENCH – THE WORKTOP!

A work plate has to withstand high loads. We have special work plates for you, according to your needs – whether sawing, drilling, welding, clamping etc.

## THE BASE – A STURDY FRAME

The sturdy frame offers a solid base for the most challenging tasks such as sawing, grinding or drilling.

## BENEFIT FROM THE VERSATILITY

When working with wood or metals the Workstation offers maximum versatility to expand all ideas and projects. Even tools can be stored in the heavy duty steel drawers below.



Dimensions Workstation (L x W x H): 1200 x 800 x 850 mm



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## REWARDED

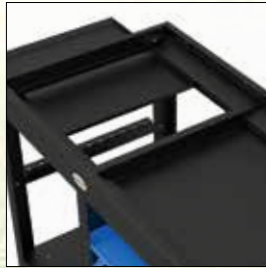
In the category of "**Production Technology**" our Workstation was awarded **BEST OF the INDUSTRIEPREIS 2018**.



## PERFORATED PLATE (1200 x 800 mm)

### MATERIALS

- Premium steel S355J2+N + Plasma nitration
- Tool Steel
- Tool Steel + Plasma nitration



## DIRT PROTECTION

Two sheets below the table plate protect your tools from weld spatter and dirt. For cleaning, you can pull out both sheets like drawers.



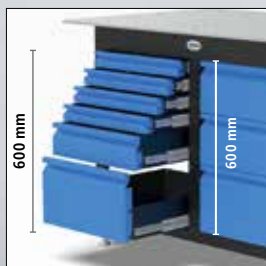
## LEGS

The combined leg and optional castor give mobility to the Siegmund Workstation. Base plates have fine adjustment to enable a precise work surface. (Caster optional)



## BEARING LOAD

The Siegmund Workstation with base plate bears a total weight of approx. 1.000 kg. Please note when using the castors, the load capacity is reduced to approx. 400 kg.



## MAXIMUM STORAGE

The Siegmund Workstation features defined storage for tooling and accessories that can be shelved for easy reach. You can custom, build or retrofit your Workstation with drawers at various heights to increase storage capability. Here you will find space for any type of tool. Upgrading is possible at any time. 600 mm space for drawers on the left and on the right side.



MATERIAL THICKNESS PERFORATED PLATE 12 mm

## Offer 1

### Basic package

**Perforated plate Tool Steel 8.7**  
**1200 x 800 mm**  
Bore hole Ø 16 mm  
Boreholes on the surface 50x50 mm grid  
Material thickness approx. 12 mm  
Item No. 164004.X07

**Clamp holder**  
Item No. 164030

**Siegmund Workstation**  
**Basic frame**  
Item No. 004002

**Shelf**  
Item No. 004020

**Bolt and prism holder**  
Item No. 164035

**Toolwall incl. Shelf**  
Item No. 004025

# 859 €

Item No. 2-164001

**Surcharge Perforated plate**  
**with Plasma nitration**

**100 €**  
Item No. 2-164004.XX

# SIEGMUND WORKSTATION

## Offer 2

Basic package incl. 2 Drawers



**948 €**

Item No. 2-164003

**100 €**

Item No. 2-164004.XX

## Offer 3

Basic package incl. 4 Drawers



**1.043 €**

Item No. 2-164005

**100 €**

Item No. 2-164004.XX

# SYSTEM 16

MATERIAL THICKNESS PERFORATED PLATE 12 mm



## SPECIAL PROMOTION

Siegmund Workstation incl. Set		incl. Set A Item No. 2-167320	incl. Set B Item No. 2-167340
<div>1</div>  <p><b>Offer 1:</b> Basic package Weight approx. 144 kg Item No. 2-164001</p>		<b>1.108 €</b> Item No. 2-167321	<b>1.286 €</b> Item No. 2-167341
	<div>2</div>  <p><b>Offer 2:</b> Basic package incl. 2 Drawers Weight approx. 163 kg Item No. 2-164003</p>	<b>1.197 €</b> Item No. 2-167322	<b>1.375 €</b> Item No. 2-167342
	<div>3</div>  <p><b>Offer 3:</b> Basic package incl. 4 Drawers Weight approx. 183 kg Item No. 2-164005</p>	<b>1.292 €</b> Item No. 2-167323	<b>1.470 €</b> Item No. 2-167343

Maximum recommended static total load approx. 1.000 kg (on castor 400 kg) based on even load distribution.

Surcharge Perforated plate  
with Plasma nitration

**100 €**  
Item No. 2-164004.XX

## Tool-Set A

**249 €**

Item No. 2-167320



### Screw Clamp

2x 160620



### Stop

4x 160412



### Clamping Bolt

6x 160510



### Hex wrench

1x 160852

## Tool-Set B incl. Bench vice

**427 €**

Item No. 2-167340



### Screw Clamp

4x 160620



### Square

2x 160108.N



### Clamping Bolt

8x 160510



### Hex wrench

1x 160852



### Stop

6x 160412



### Standard bench vice 100 mm

1x 164301

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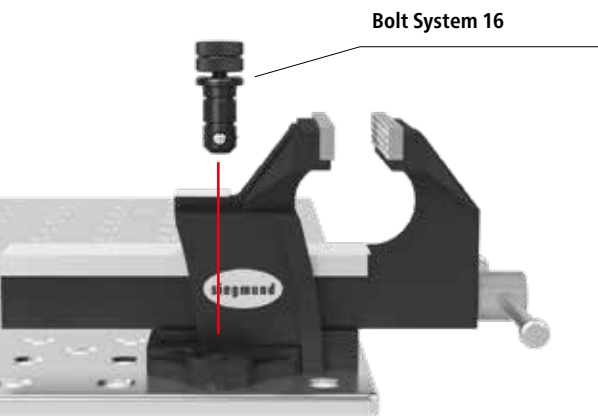
# BENCH VICES



## Clamping without adapter:

The basic equipment of each workshop is a reliable bench vice. Our Siegmund bench vice offers improved productivity.

To fix the bench vice on the table, 2 fast clamping bolts system 16 and, if necessary, 2 reduction bushings are required. The standard vices are made of cast steel, the premium vices are made of welded steel.



Bolt System 16



### Standard bench vice 100

Bore diameter 16 mm

**89 €**

Item No. 2-164301

No reduction bushing necessary.



### Premium bench vice 100

Bore diameter 16 mm

**132 €**

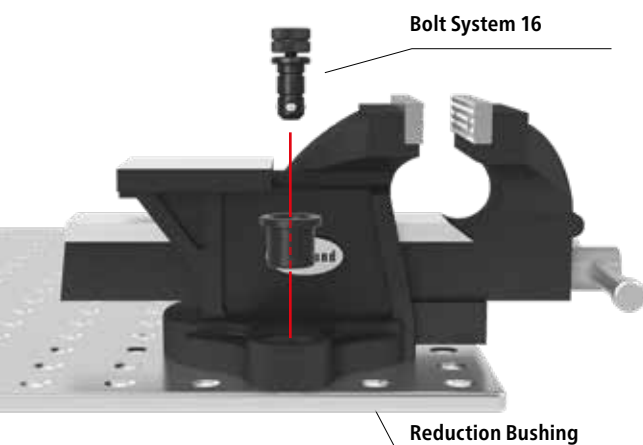
Item No. 2-004300

No reduction bushing necessary.

## Clamping with adapter:

Reduction Bushing, especially developed for clamping components of bigger systems onto smaller systems. The Reducing Bushing can be fixed in the components and thereby giving the option to clamp them with bolts of smaller systems.

For fixing use 2x bolt of system 16. The standard vices are made of cast steel, the premium vices are made of welded steel.



Bolt System 16

Reduction Bushing



### Standard bench vice 125

**incl. 2x Reduction Bushing (Item No. 000546)**

Bore diameter 28 mm

**145 €**

Item No. 2-004303.Set



### Premium bench vice 125

**incl. 2x Reduction Bushing (Item No. 000546)**

Bore diameter 28 mm

**215 €**

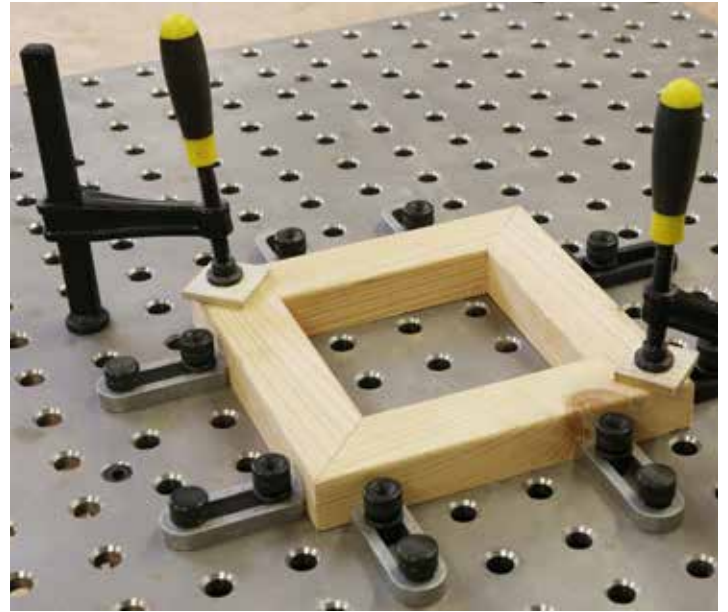
Item No. 2-004302.Set



## HDB INDUSTRIEHANDEL GMBH, HERSCHBACH (DE)

The HDB welding shop from Herschbach is active in the field of welding technology. The approx. 10 employees work in sales, customer service and as technical service technicians. In addition to a spacious screening room with a service station, HDB also maintains its own YouTube channel. In their channel they offer an assistance for welders with tutorials and explanation videos to the topics TIG, MAG, MIG, Ehand, plasma welding and cutting. They not only show the endless possibilities of welding technology, but also live their lifestyle, because welding is still a craftsmanship.





## HABITAT AUGSBURG E.V., AUGSBURG (DE)

The Habitat Augsburg e.V. enables experts as well laypeople to realize their projects by helping them with the idea, planning and the implementation. They support them by providing professional equipment and volunteer consulting engineers, who offer guidance and active support. In this way, the Habitat forms a space, where users can try out new things, learn together and from each other and enjoy creativity.

At the moment the Habitat has a fully equipped workshop including Siegmund Workstation. It is planned to expand the range of equipment, for example with a metalworking shop, a fabrication laboratory, coworking-spaces and more.





More information: Workstation catalog



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